## **PATENT**



## I THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No.: BALLING

In re Application of:	)
GEROLD BALLING	
Appl. No.: 10/774,056	) Examiner: Shechtman, Sean P
дррі. 10 10// / 4,000	) Group Art Unit: 2125
Filed: February 6, 2004	)
For: DEVICE FOR AUTOMATING AND/OR	)
CONTROLLING OF MACHINE TOOLS	)
OR PRODUCTION MACHINES	)

## SECOND INFORMATION DISCLOSURE STATEMENT

Mail Stop Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

SIR:

I hereby certify that this correspondence is being deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to "Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450", on April 4, 2005.

HENRY M. FEIEREISEN
Name of Registered Representative

4-4-200†

In accordance with 37 C.F.R. 1.56, applicant wishes to call the attention of the Examiner to the following references A) to E). Applicant does not admit that any of the cited documents constitutes prior art against the pending application.

04/07/2005 RFEKADU1 00000024 10774056

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	Country:	Patent or Appl. No:	Patentee or Applicant:	Issue or Filing Date:
A)	Germany	DE 199 10 426 A1	Renner P.	10-05-2000
B)	Germany	198 50 502 A1	<b>Crown Simplimatic</b>	05-11-2000
C)	Germany	100 21 838 A1	Focke & Co.	11-08-2001
D)	Europe	EP 0 903 654 A2	Focke & Co.	03-24-1999
E)	IEE "Visualisierung oder was?" In: iee 46, 2001, no. 11			

Copies of these references are submitted herewith along with form PTO-1449. The Examiner is requested to initial the attached form PTO-1449 and to return a copy of the initialed document to the undersigned as an indication that the attached references have been considered and made of record.

- [] This Information Disclosure Statement is filed within three months of the filing date of a national application other than a continued prosecution application under 1.53(d), so that no fee under 37 C.F.R. §1.97 is due.
- [] This Information Disclosure Statement is filed within three months of the date of entry of the national stage as set forth in 1.491 in an international application, so that no fee under 37 C.F.R. §1.97 is due.
- [] This Information Disclosure Statement is filed before the mailing of a first Office Action on the merits, so that no fee under 37 C.F.R. §1.97 is due.
- [] This Information Disclosure Statement is filed before the mailing of a first Office Action after the filing of a request for continued examination under §1.114, so that no fee under 37 C.F.R. §1.97 is due.
- [X] This Information Disclosure Statement is filed after the issuance of a first office but before issuance of a final action under §1.113, or a notice of allowance under §1.311.

[] This Information Disclosure Statement is submitted after the mailing of a final action or a notice of allowance, but before payment of the issue fee.

[] The undersigned submits the following statement requesting consideration of this statement:

The undersigned hereby states:

- [ ] That each item of information contained in the information disclosure statement was first cited in any communication from a foreign patent office in a counterpart foreign application not more than three months prior to the filing of the information disclosure statement;
- [] That no item of information contained in the information disclosure statement was cited in a communication from a foreign patent office in a counterpart foreign application, and, to the knowledge of the person signing the statement after making reasonable inquiry, no item of information contained in the information disclosure statement was known to any individual designated in §1.56(c) more than three months prior to the filing of the information disclosure statement.
- [X] The fee of \$180.00 set forth in 1.17(p).
- [] The Commissioner is hereby authorized to charge the fee as set forth in 1.17(p), and any additional fees which may be required, or credit any overpayment to Deposit Account No. 06-0502.
- [X] The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment to Deposit Account No. 06-0502.

In addition, applicant notes with respect to any information that is not in English language as follows:

Reference A) relates to relocation of functions at a processing level in decentralized devices at a field level. All devices are networked with the same physical data interfaces for processing with analog and digital in- and outputs. Decentralized processing/field devices and management level computers can actively forward data to each of the other parties who have the same standard general function data transfer protocols.

Reference B) describes an electric drive motor (11,12,13) which is provided for each movement axis, each motor being mechanically coupled to a sensor (21,22,23) which detects the position of the machine along the axis of movement. For each movement axis, only one start command is set for the drive motor, a movement speed and a target position. Movements on any axes can be combined by triggering the start command for a further axis when a certain position is reached on one axis. An apparatus for performing the method is also claimed.

Reference C) describes an apparatus for producing products and a method of controlling such an apparatus, having a programmable logic controller-PLC-an axis control system, for controlling axes, and a visualization system for displaying processes and/or process parameters. In known apparatus of this type, the PLC, the axis control system and the visualization system are implemented in physically self-contained appliances. Linking these components requires a great deal of effort both during construction and during operation of the apparatus. The data interchange between the components requires an "overhead" in order to ensure

the communication between the components. This is disadvantageous. The

invention therefore seeks to improve such manufacturing apparatus and control

methods in that the PLC, the axis control system and the visualization system run

on a common physical appliance.

Reference D) describes a control system which is a microprocessor (13),

configured as an industrial personnel computer (23), coupled via a data

communication network (12) with a robot (11) and a number of pallet plant

components (17, 19, 20), provides all the robot's sequence control, memory

program control and operating desk functions.

Reference E) relates to thin-client applications for evaluation on the basis of

iHistorian or to thin-clients with iFIX applications in conjunction with a Windows

2000 Terminal server.

The above-identified application discloses and claims an invention

patentable over this prior art.

Entry of the references above set forth into the file of the above application

is believed to be in order and is respectfully requested.

Respectfully submitted

By:

Henry M. Feiereisen

Agent for Applicant Reg. No. 31,084

Date: April 4, 2005

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## U.S. Department of Commerce Patent and Trademark Office INFORMATION DISCLOSURE CITATION APR 0 7 2005 4 Appl. No. Attorney's Docket No. **Applicant** PADENT 10/774,056 **GEROLD BALLING** BALLING **Examiner Filing Date** Group Shechtman, Sean P 2125 **February 6, 2004** U.S. PATENT DOCUMENTS Filing Date, Name Class Subclass Examiner Date Document if appropriate Initial Number FOREIGN PATENT DOCUMENTS Translation Class Document Date Country Subclass Number no DE 199 10 426 A1 10-05-2000 Germany no DE 198 50 502 A1 05-11-2000 Germany no DE 100 21 838 A1 11-08-2001 Germany no EP 0 903 654 A2 03-24-1999 Europe OTHER DOCUMENTS (Including Author, Title, Date, Pertinent Pages, Etc.) IEE "Visualisierung oder was?" In: iee 46, year 2001, no 11, pages 30-32

Examiner:

Date considered:

<sup>\*</sup>Examiner: Initial if citation considered, whether or not citation is in conformance with MPEP 609; Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.